Centrifugation

DynaSpin Single-Use Centrifuge

Introduction

The Thermo Scientific™ DynaSpin™ Single-Use Centrifuge provides a solution the industry needs. The specially designed ergonomic hardware, consumable, and simple software reduce the number of process and facility requirements for harvest unit operation. The DynaSpin centrifuge is a truly scalable solution that allows process volumes ranging from 50 to 5,000 L with great efficiency, especially at larger scales.

Advantages of the DynaSpin centrifuge

- Set up and operate the user-friendly, plug-and-play hardware in minutes
- Reduce traditional depth filtration surface area across all scales
- Mitigate process risk and increase efficiency using a closed system
- Reduce unit operation footprint to support process sustainability

This data sheet provides information on the complete DynaSpin Single-Use system, which includes the centrifuge hardware and consumables. The single-use consumable is composed of a rotor designed with disc stack technology and three line sets, an inlet line where cell culture fluid is supplied to the rotor and two outlet lines that carry the separated product and waste streams. Each line set contains appropriate sensors that enable fully automated control. The sensors communicate with the hardware via the software on the built-in touchscreen.

Components of the DynaSpin centrifuge

- Stainless steel hardware that arrives fully assembled and mobile, with locking casters and three handles
- · Single-use rotor and line set consumable
- Ergonomic touchscreen with built-in software



Single-use consumable for the DynaSpin centrifuge

- Gamma-irradiated and ready-to-use rotor with line sets
- Inlet, centrate, and concentrate line sets with built-in sensors:
 - Reflectance sensor on concentrate line
 - Absorbance sensor on centrate line
 - Pressure sensors on all lines

DynaSpin Single-Use Centrifuge hardware design elements (Figure 1)

- 1. Lid with safety window
- 2. Emergency stop (E-stop) button
- 3. Reset button
- 4. Alarm speaker
- 5. USB ports
- 6. HMI touchscreen
- 7. Handle and bumper
- 8. Magnetic rotor hub with retaining elements
- 9. Locking casters
- 10. Line set bulkhead
- 11. Flow meter
- 12. Centrate outlet pressure sensor

- 13. Concentrate pressure sensor
- 14. Absorbance sensor
- 15. Reflectance sensor
- 16. Centrate pump
- 17. Inlet pressure sensor
- 18. Concentrate pump
- 19. Inlet pinch clamp
- 20. Centrate downstream pressure sensor
- 21. Concentrate waste and recycle clamps
- 22. Inlet pump
- 23. Centrate downstream and recycle clamps

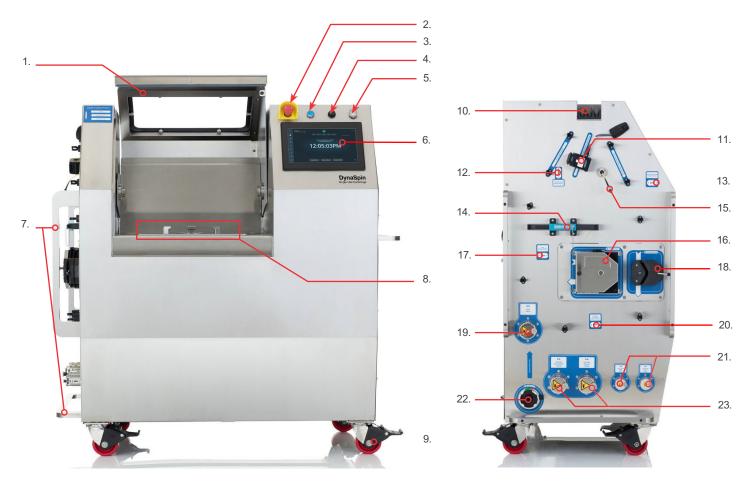


Figure 1. Front and side views of the DynaSpin Single-Use Centrifuge hardware components.

DynaSpin Single-Use Centrifuge hardware dimensions (Figure 2)

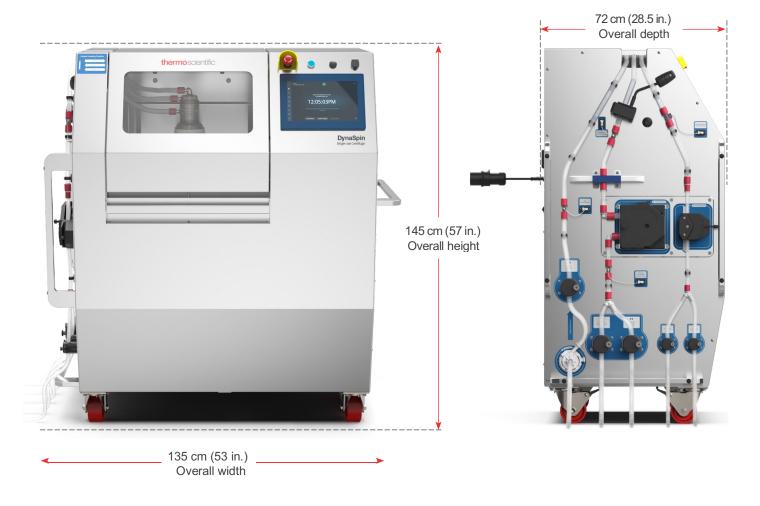


Figure 2. DynaSpin Single-Use Centrifuge hardware dimensions.

Table 1. DynaSpin Single-Use Centrifuge specifications.

| Category | Specification | |
|---|--|--|
| General specifications and process recommendations | | |
| Room operating temperature range (non-condensing humidity) | 5°C to 30°C ± 0.5°C (41°F to 86°F) | |
| Recommended processing total flow rates | 3.5–11 lpm | |
| Maximum RCF (at 3,600 rpm) | 1,700 x g ± 1% | |
| Operational rpm range | 1,500–3,600 rpm | |
| Electrical power supply requirement (voltage, phase, amperage) | 220–240 VAC, single phase, 15 A, see User's Guide for additional guidance | |
| Electrical plug connection type | IEC 60309 32A pin and sleeve | |
| Pneumatic supply | Not required | |
| Noise level | <60 dB at 1.5 m | |
| Process connections (1/2 in. inlet and centrate, 3/8 in. concentrate) | AseptiQuik™ G genderless connectors | |
| Maximum centrate downstream pressure output | 15 psig | |
| Maximum packed cell/solid volume | Cell culture inlet: >15% PCV Concentrate outlet: >95% PCV | |
| Materials of construction (hardware) | 304 stainless steel, anodized aluminum, acetal polymer | |
| IP rating | IP54 | |
| Bowl hold-up volume | 3.05 L | |
| Touchscreen/HMI interface | 12 in., 1,280 x 800 pixels, capacitive touchscreen | |
| SCADA networking communication options | OPC UA | |
| Centrifuge motor rating | 2 hp (1,490 W) | |
| Maximum recommended distance from harvest vessel (without priming pump) | 1/2 in. line at <15 ft | |
| Pumps | | |
| nlet pump type and speed (min. to max.) | Integrated Levitronix [™] Puralev [™] i100SU pump: 0,100–10,000 rpm (governor- and pressure-limited) | |
| nlet pump maximum pressure downstream of the inlet pump | 15 psig (pressure-limited) | |
| Centrate pump type and speed (min. to max.) | Masterflex [™] I/P [™] High-Performance pump head with I/P [™] 88 PharMed BPT tubing: 0, 20–600 rpm | |
| Centrate pump minimum to maximum flow rate | 0.4 LPM-15 lpm(24-900 lph) | |
| Concentrate pump type and speed (min. to max.) | Masterflex [™] L/S [™] Easy-Load II pump head with L/S [™] 36 PharMed [™] BF tubing: 0, 30–600 rpm | |
| Concentrate pump minimum to maximum flow rate | 0.15–3 lpm (9–180 lph) | |
| DynaSpin Hardware | | |
| Overall width | 135 cm (53 in.) | |
| Overall depth | 72 cm (28.5 in.) | |
| Overall height | 145 cm (57 in.) | |
| Dry skid weight | 390 kg (860 lb) | |
| Wet skid weight | 400 kg (882 lb) | |
| Bioprocess sensors (operating range, tolerance) | | |
| Absorbance sensor (centrate stream) | PendoTECH™ Photometer, 880 nm emission, 1 cm path length, 0–3.0 Al | |
| Reflectance sensor (concentrate stream) | Aber™ Instruments Optura™ Spy Reflectometer, 1,330 nm emission/reflectance monitor | |
| Pressure sensor (inlet, concentrate, centrate, centrate downstream) | 0–30 psi, PendoTECH™ single-use pressure sensor | |
| Flow sensor (centrate stream) | 0–20 lpm, Levitronix™ LEVIFLOW™ LFSC-i19X ultrasonic flow meter | |
| Wetted materials | | |
| Disc, disc holder, and bottom plate | Glass-filled liquid crystal polymer | |
| Molded rotor | Glass-filled liquid crystal polymer | |
| Mechanical seals | Alumina oxide, 316 stainless steel, carbon, nitrile rubber | |
| O-ring | Silicone (VMQ) | |
| | SINCOTIC (VIVIQ) | |
| Centrifuge outer housing | Polyphenylsulfone (PPSU) | |

DynaSpin single-use rotor and line sets with Thermo Scientific™ BioTitan™ fittings (Figure 3)

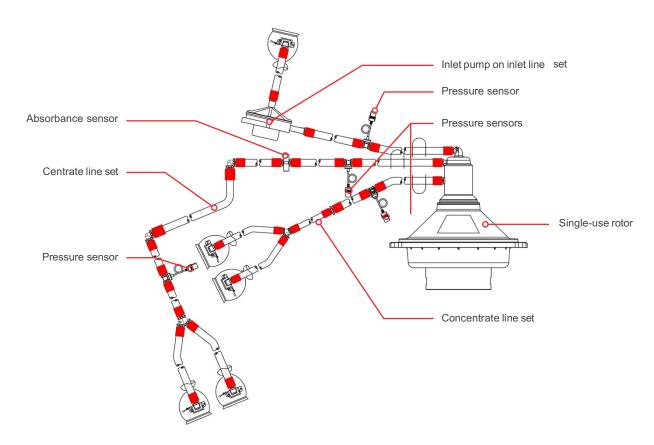


Figure 3. Side view of DynaSpin single-use rotor and line sets.

Ordering information

| Product | Quantity | Cat. No. |
|---|----------|------------|
| DynaSpin™ Single-Use Centrifuge hardware unit | 1 | DSPIN.9000 |
| DynaSpin™ Single-Use Rotor - harvest | 1 | SUT00056 |
| Concentrate calibration line set | 1 | SUT00093 |



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