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APPLICATION NOTE

Accurate and Precise Sulfur Analysis using the Thermo Scientific FlashSmart Elemental Analyzer

Dr. Liliana Krotz, Dr. Francesco Leone and Dr. Guido Giazzi Thermo Fisher Scientific, Milan, Italy

Key Words

Accuracy, Combustion, Precision, Repeatability, Reproducibility, Sulfur

Goal

To demonstrate the performance of the Thermo Scientific Flash*Smart* Elemental Analyzer for sulfur determination.

Introduction

The importance of sulfur determination has grown significantly in geology, agronomy, petrochemistry, environmental sciences, food authenticity and forensics. Today many of the classical methods are no longer suitable for routine analysis. However, analytical instruments improve the reliability of data and laboratory productivity, without the use of hazardous chemicals.



Figure 1. Thermo Scientific FlashSmart Elemental Analyzer.



The Thermo Scientific™ FlashSmart™ Elemental Analyzer (Figure 1), copes effortlessly with the wide array of laboratory requirements such as accuracy, reproducibility, and high sample throughput.

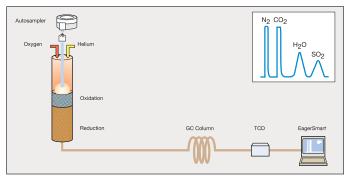
Methods

The FlashSmart Elemental Analyzer operates according to the dynamic flash combustion of the sample (modified Dumas method). Samples are weighed in tin containers and introduced into the combustion reactor from the Thermo Scientific™ MAS Plus Autosampler with the proper amount of oxygen.



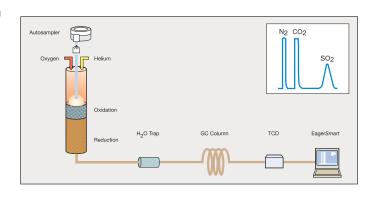
For simultaneous CHNS determination, after combustion, the analyte gases are carried by helium to a layer filled with copper, then onto the GC column (2 meters) that separates the combustion gases before detection by a Thermal Conductivity Detector (TCD), Figure 2.

Figure 2. FlashSmart CHNS Configuration.



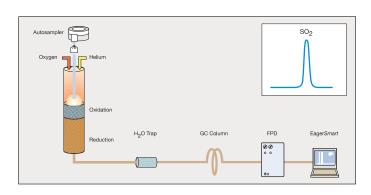
For single sulfur determination or simultaneous NCS, after combustion, the analyte gases are carried by helium to a layer filled with copper, then swept through a water trap before entering the GC column (0.80 or 2 meters) which separates the combustion gases before detection by a Thermal Conductivity Detector (TCD), Figure 3.

Figure 3. FlashSmart NCS or single S Configuration.



For trace sulfur determination, after combustion, the analyte gases are carried by helium to a layer filled with copper, then swept through a water trap before entering the GC column (0.15 meter) which separates the combustion gases before detection by a Flame Photometric Detector (FPD), Figure 4 and Figure 5.

Figure 4. FlashSmart Sulfur Configuration by FPD Detector.



For weight percent determination a complete report is automatically generated by the Thermo Scientific EagerSmart Data Handling Software and displayed at the end of the analysis.

Figure 5. The FlashSmart EA with the Flame Photometric Detector.



Results

To demonstrate the performance of the Flash Smart Analyzer for sulfur determination in CHNS, NCS and S-only configurations, three systems were set-up to perform typical analytical tests. For CHNS and NCS, the calibration was performed with Methionine standard using K factor as the calibration method.

Then, three analyses of sulfanilamide were performed as unknown. Table 1 shows the correlation between the CHNS theoretical percentages of the sulfanilamide standard, the accepted range according to the technical

specification of the system and the experimental data obtained in triplicate measurements for each instrument. Table 2 shows the relative NCS data.

The sulfur data obtained in CHNS configuration are comparable with those obtained in NCS configuration confirming the proper quantification of the sulfur content without adsorption of sulfur in the water trap or on the GC columns. All data are acceptable and comparable confirming the repeatability and reproducibility expected under different configurations.

Table 1. Sulfur data on Sulfanilamide in CHNS configuration.

| Tech | nical Specifica | tion | Flas | | | | shS <i>mart</i> Analyzers | | | | | | |
|---------|-----------------|-------|-------------------------|------|-------------------------|------|---------------------------|------|-------------------------|------|-------------------------|------|--|
| Flowent | Theoretical | Range | | 1 | | 2 | | 3 | | 4 | 5 | | |
| Element | % | (±) | % | RSD% | % | RSD% | % | RSD% | % | RSD% | % | RSD% | |
| N | 16.27 | 0.16 | 16.25 16.28 16.28 | 0.11 | 16.28 16.29 16.28 | 0.04 | 16.32 16.29 16.31 | 0.09 | 16.23 16.24 16.21 | 0.09 | 16.28 16.30 16.27 | 0.09 | |
| С | 41.84 | 0.30 | 41.96 41.97 41.96 | 0.01 | 41.77 41.79 41.68 | 0.14 | 41.80 41.87 41.94 | 0.17 | 41.91 41.92 41.92 | 0.01 | 41.66 41.65 41.63 | 0.04 | |
| н | 4.68 | 0.07 | 4.65 4.66 4.64 | 0.21 | 4.68 4.68 4.68 | 0.00 | 4.64 4.65 4.65 | 0.12 | 4.68 4.68 4.69 | 0.12 | 4.69 4.69 4.69 | 0.00 | |
| S | 18.62 | 0.20 | 18.75 18.74 18.73 | 0.05 | 18.77 18.77 18.73 | 0.12 | 18.68 18.62 18.70 | 0.22 | 18.77 18.55 18.77 | 0.68 | 18.75 18.71 18.78 | 0.19 | |

Table 2. Sulfur data on Sulfanilamide in NCS configuration.

| Tech | nical Specifica | tion | FlashS <i>mart</i> Analyzers | | | | | | | | | |
|---------|-----------------|-------|------------------------------|------|-------------------------|------|-------------------------|------|-------------------------|------|-------------------------|------|
| Flowent | Theoretical | Range | | 1 | | 2 | | 3 | | 4 | 5 | |
| Element | % | (±) | % | RSD% | % | RSD% | % | RSD% | % | RSD% | % | RSD% |
| N | 16.27 | 0.16 | 16.34 16.28 16.32 | 0.19 | 16.29 16.31 16.28 | 0.09 | 16.28 16.28 16.26 | 0.07 | 16.31 16.30 16.26 | 0.16 | 16.24 16.27 16.21 | 0.18 |
| С | 41.84 | 0.30 | 41.95 41.94 41.84 | 0.15 | 42.00 41.93 41.94 | 0.09 | 41.87 41.75 41.68 | 0.23 | 41.69 41.68 41.63 | 0.08 | 42.03 41.95 42.03 | 0.11 |
| S | 18.62 | 0.20 | 18.61 18.68 18.64 | 0.19 | 18.74 18.78 18.77 | 0.11 | 18.59 18.61 18.79 | 0.59 | 18.71 18.68 18.78 | 0.27 | 18.79 18.76 18.71 | 0.21 |

For trace sulfur determination by FPD Detector,
Thermo Scientific™ Pasta Reference Material was
analyzed. The calibration method used was Quadratic Fit.

Table 3 shows the certified sulfur data, the accepted range and the experimental sulfur data obtained on five FlashSmart Analyzers demonstrating accuracy and precision on the different instruments.

Table 3. Sulfur data measured on Thermo Scientific Pasta Reference Material.

| Tech | nical Specifica | tion | Flas | | | | hSmar | nS <i>mart</i> Analyzers | | | | | |
|---------|-----------------|-------|-------------------------|-------|-------------------------|-------|-------------------------|--------------------------|-------------------------|-------|-------------------------|-------|--|
| Element | Theoretical | Range | | 1 | | 2 3 | | 4 | | 5 | | | |
| Element | % | (±) | % | RSD% | % | RSD% | % | RSD% | % | RSD% | % | RSD% | |
| S | 0.135 | 0.04 | 0.135 0.136 0.135 | 0.427 | 0.137 0.138 0.137 | 0.420 | 0.136 0.135 0.135 | 0.425 | 0.135 0.135 0.134 | 0.429 | 0.137 0.137 0.136 | 0.422 | |

The validation of the concentration range for sulfur, which is determined using the TCD Detector from low to high amounts, was checked by the analysis of three samples at low, medium and high sulfur concentrations. For the low range a Soil Reference Material (0.0140 S%) was used; for the medium range, sulfanilamide standard (theoretical 18.62 S%, accepted range ± 0.2) was chosen for analysis. For the high range, sulfur powder was chosen (99.98 S%).

Table 4 reports the analytical data that demonstrates the accuracy and precision of the Analyzer for sulfur determination.

Table 4. Performance of sulfur determination by TCD Detector.

| Low Range | | | Med | ium Range | ; | High Range | | | |
|------------------------------|--|--------|-----------------------------|---|--------|--------------------------------|---|--------|--|
| Sample | S% | RSD% | Sample | S% | RSD% | Sample | S% | RSD% | |
| Soil Ref. Mat (0.0140 S%) | 0.0141 0.0136 0.0138 0.0144 0.0140 | 2.1696 | Sulfanilamide (18.62 S%) | 18.68 18.65 18.68 18.64 18.71 | 0.1486 | Sulfur Powder (99.98 S%) | 99.99 99.90 99.85 99.86 99.99 | 0.0684 | |

In order to evaluate the accuracy of the analyses in matrices that are different from pure organic standards, several Reference Materials were analyzed in simultaneous NCS and for sulfur as single determination. The calibration was performed with BBOT using K factor as the calibration method.

Table 5 shows the certified percentages and the relative uncertainty while Table 6 shows the experimental results obtained. The sulfur data obtained are reproducible and comparable between both configurations, confirming the complete conversion and quantification of sulfur.

Table 5. Certified values of Reference Materials.

| Reference Material | | | 5 | Specification | | |
|--------------------------|-------|-----------------|-------|-----------------|------|-----------------|
| Information | N% | Uncertainty (±) | С% | Uncertainty (±) | S% | Uncertainty (±) |
| Low Organic Content Soil | 0.13 | 0.023 | 1.61 | 0.09 | 0.01 | n.a. |
| Loamy Soil | 0.27 | 0.02 | 2.75 | 0.12 | 0.04 | n.a. |
| Sandy Soil | 0.07 | 0.01 | 0.83 | 0.05 | 0.01 | n.a. |
| Birch Leaves | 2.12 | 0.06 | 48.09 | 0.51 | 0.17 | 0.03 |
| Orchard Leaves | 2.28 | 0.04 | 50.40 | 0.40 | 0.16 | 0.01 |
| Alfalfa | 3.01 | 0.20 | n.a. | n.a. | 0.27 | 0.04 |
| Bladderwrack Algae | 1.25 | 0.02 | 33.67 | 0.29 | 2.29 | |
| Spirulina Algae | 10.81 | 0.06 | 47.21 | 0.39 | 0.60 | 0.03 |

Table 6. Experimental NCS and S data from several Reference Materials.

| Reference | | Sir | multaneous | NCS analy | sis | | Sulfur single analysis | | |
|------------------------|----------------------------|------|-------------------------|-----------|----------------------------|------|----------------------------|------|--|
| Material | N% | RSD% | C% | RSD% | S% | RSD% | S% | RSD% | |
| Low Organic Content | 0.130 0.132 0.131 | 0.88 | 1.605 1.615 1.612 | 0.32 | 0.0134 0.0133 0.0132 | 0.75 | 0.0131 0.0132 0.0130 | 0.76 | |
| Loamy Soil | 0.272 0.268 0.270 | 0.74 | 2.73 2.74 2.74 | 0.20 | 0.0432 0.0425 0.0431 | 0.88 | 0.0432 0.0428 0.0429 | 0.48 | |
| Sandy Soil | 0.0705 0.0711 0.0715 | 0.71 | 0.844 0.848 0.851 | 0.56 | 0.0152 0.0154 0.0155 | 0.98 | 0.0156 0.0157 0.0159 | 0.97 | |
| Birch Leaves | 2.14 2.14 2.13 | 0.10 | 48.11 48.31 41.25 | 0.21 | 0.167 0.169 0.168 | 0.60 | 0.168 0.169 0.169 | 0.34 | |
| Orchard Leaves | 2.29 2.28 2.29 | 0.15 | 50.25 50.35 50.22 | 0.14 | 0.153 0.154 0.155 | 0.64 | 0.152 0.153 0.154 | 0.65 | |
| Alfalfa | 3.04 3.06 3.06 | 0.38 | 43.77 43.69 43.75 | 0.10 | 0.268 0.271 0.269 | 0.57 | 0.277 0.274 0.273 | 0.56 | |
| Bladderwrack Algae | 1.26 1.26 1.26 | 0.00 | 33.69 33.66 33.62 | 0.11 | 2.282 2.276 2.286 | 0.22 | 2.278 2.274 2.283 | 0.20 | |
| Spirulina Algae | 10.81 10.89 10.85 | 0.37 | 47.22 47.26 47.29 | 0.07 | 0.594 0.595 0.598 | 0.35 | 0.594 0.593 0.590 | 0.35 | |

Finally, different matrices were analyzed using CHNS and NCS configuration by TCD Detector (Tables 7 and 8) and trace sulfur by FPD Detector (Table 9) to show the aplicability of sulfur determination in different application fields.

The data obtained show an excellent repeatability without matrix effect, which indicates complete combustion of the samples, no memory effect and proper quantification of the elements.

Table 7. CHNS determination of different matrices by TCD Detector.

| Application field | Sample | N% | RSD% | C% | RSD% | Н% | RSD% | S% | RSD% |
|------------------------------|--------------|----------------------------|--------|-------------------------------|--------|----------------------------|--------|----------------------------|--------|
| Geological | Rock 1 | 0.0062 0.0065 0.0064 | 2.399 | 0.1511 0.1559 0.1577 | 2.202 | 0.1643 0.1774 0.1690 | 3.899 | 0.1791 0.1733 0.1800 | 2.049 |
| | Rock 2 | 0.0033 0.0035 0.0031 | 6.060 | 0.0997 0.0982 0.0975 | 1.140 | 0.368 0.368 0.368 | 0.098 | 0.0269 0.0255 0.0260 | 2.682 |
| Food | Supplement | 0.330 0.333 0.329 | 0.533 | 40.615 40.396 40.630 | 0.323 | 6.274 6.331 6.323 | 0.488 | 0.366 0.368 0.357 | 1.581 |
| | Gelatine | 15.796 15.835 15.838 | 0.148 | 44.615 44.647 44.624 | 0.037 | 6.623 6.658 6.622 | 0.309 | 0.531 0.536 0.537 | 0.601 |
| Datus alconsis al | Black Coal | 1.335 1.330 1.328 | 0.271 | 79.863 79.668 79.685 | 0.136 | 4.563 4.569 4.559 | 0.110 | 0.345 0.340 0.351 | 1.595 |
| Petrochemical | Bio-Fuel | 0.503 0.499 0.500 | 0.425 | 45.197 45.179 44.952 | 0.303 | 5.671 5.638 5.596 | 0.663 | 0.0324 0.0317 0.0327 | 1.590 |
| Material Characterization | Carbon Fiber | 3.7880 3.7667 3.8433 | 1.0406 | 93.6306 93.2411 93.6027 | 0.2324 | 0.3133 0.3290 0.3125 | 2.9233 | 0.0324 0.0359 0.0339 | 5.1544 |
| | Rubber | 0.626 0.628 0.622 | 0.470 | 81.962 81.866 82.361 | 0.320 | 11.218 11.249 11.272 | 0.243 | 1.561 1.553 1.572 | 0.606 |

Table 8. NCS determination of different matrices by TCD Detector.

| Application field | Sample | N% | RSD% | С% | RSD% | S% | RSD% |
|------------------------------|----------------|----------------------------|-------|----------------------------|-------|-------------------------|-------|
| Agronomy | Soil | 0.059 0.058 0.058 | 0.260 | 0.874 0.871 0.870 | 0.240 | 0.010 0.010 0.010 | 1.490 |
| Agronomy | Leaves | 2.420 2.458 2.436 | 0.782 | 42.060 42.092 42.085 | 0.041 | 0.319 0.314 0.310 | 1.450 |
| Food | Meat | 12.939 12.979 13.013 | 0.286 | 51.064 50.886 50.879 | 0.206 | 0.724 0.732 0.721 | 0.742 |
| Food | Animal Feed | 3.892 3.845 3.810 | 1.069 | 44.752 44.893 44.235 | 0.776 | 0.287 0.282 0.277 | 1.773 |
| | Carbon Black | 0.135 0.134 0.140 | 2.156 | 96.329 96.241 96.300 | 0.046 | 0.711 0.704 0.709 | 0.505 |
| Petrochemical | Lubricant | 0.121 0.118 0.121 | 1.042 | 84.505 84.540 84.418 | 0.075 | 0.649 0.648 0.654 | 0.472 |
| Environmental | Solid Compost | 1.607 1.622 1.601 | 0.672 | 16.711 16.791 16.844 | 0.399 | 2.920 2.897 2.903 | 0.425 |
| Environmental | Liquid Compost | 0.143 0.146 0.144 | 0.822 | 2.362 2.332 2.389 | 1.210 | 0.050 0.050 0.050 | 0.614 |
| Material Characterization | Paper | 0.028 0.030 0.028 | 3.027 | 42.337 42.366 42.327 | 0.047 | 0.039 0.042 0.039 | 4.337 |
| | Additive | 0.925 0.930 0.917 | 0.665 | 75.437 75.299 75.319 | 0.099 | 2.988 2.980 2.969 | 0.318 |

Table 9. Sulfur determination of different matrices by FPD Detector.

| Application field | Sample | ppm S | RSD% | Application field | Sample | ppm S | RSD% |
|-------------------|--------------|----------------|-------|------------------------------|----------|----------------|-------|
| Geological | Sand | 17 15 17 | 7.070 | Petrochemical | Graphite | 46 46 45 | 1.264 |
| Food | Maize Starch | 65 63 65 | 1.795 | Material Characterization | Catalyst | 13 11 11 | 9.897 |

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Conclusions

The Thermo Scientific FlashSmart Elemental Analyzer is a robust solution for weight percent sulfur analysis in all type of sample matrices (solids, viscous and liquid samples) in terms of accuracy, precision, repeatability and sensitivity of results.

The inherent automation and high speed of analysis improves efficiency and help reduce overall operational costs.

The FlashSmart Analyzer can determine sulfur concentration in simultaneous CHNS and NCS mode, and also as sulfur measured on its own TCD Detector (100 ppm–100 S%). Additionally, with a simple upgrade, trace sulfur amounts can be measured when the Analyzer is coupled with a FPD Detector (5–500 ppm S).

The analyses show that no differences for sulfur percent determination between CHNS, NCS or single S determination modes, indicating:

- No interference from the hydrogen peak on sulfur peak.
- No matrix effect, even when changing the sample and element content.
- No adsorption of sulfur by the water trap.
- No adsorption of sulfur on the GC columns used.
- No influence from the nitrogen or carbon content.
- Complete combustion of all sample matrices.
- Complete conversion of sulfur to SO₂.
- Proper quantification of the sulfur in all types of matrices.

The EagerSmart Data Handling Software controls the TCD and FPD Detectors without any upgrade needed.

